SVS ✕ ASS

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

SVS/15085/CL2/178/16/3A1

Schweizerischer Verein für Schweisstechnik hereby certifies that the welding company

BLECHTECH AG
Rheinauerweg 17
8447 Dachsen
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2 in the type of activity P

in the range indicated in the annex.

validity: 2022-02-11 until 2025-02-10

Basel, 2023-02-21
Place and date of issue

Lead auditor: B.Sc. WILKE

Dipl. Ing. SUTTER
Head of certification body

ECWRV

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1	t = 3 - 20 mm D ≥ 500 mm	FW, partly mechanized
	23.1	t = 1.5 - 12 mm D ≥ 500 mm	BW/FW, partly mechanized
135	1.1	t = 1.25 - 5 mm	BW, partly mechanized
	1.1	t = 1.75 - 5 mm	FW, partly mechanized
	1.2	t = 5 - 20 mm D ≥ 150 mm	BW, partly mechanized
	1.2	t = 1 - 10 mm	FW, partly mechanized
	2.1	t = 3 - 10 mm	BW, partly mechanized
	8.1	t = 1.4 - 4 mm	FW, partly mechanized
	8.1	t = 3 - 12 mm D ≥ 500 mm	BW/FW, partly mechanized
141	1.2	t = 1.5 - 20 mm D ≥ 24 mm	BW, manually
	1.2	t = 3 - 20 mm	FW, manually
	23	t = 1.5 - 6 mm	BW/FW, manually
	8.1	t = 1.1 - 3.4 mm D ≥ 25 mm	BW, manually
	8.1	t = 1.1 - 6 mm D ≥ 25 mm	FW, manually, FW, Tube (t=1.1-3.2mm) / Plate (t=2.1-6.0mm)
	8.1	t = 3 - 10 mm D ≥ 500 mm	FW, manually
21	1.1, 8.1	t = 2 mm	-
	23.1	t = 2.5 mm	-
786	8.1	t = 2 - 3 mm	D = 4.0 / 8.0

Area of Application:

- New build of components for railway vehicles
  - Interior components and assemblies, e.g. Covers, displays, holders, consoles, etc.

Responsible welding coordinator(s): Cyrill Hamm, Level B (IWS)   born: 1996-10-30

1st deputy(ies) of the responsible welding coordinator(s): Cliffen Weier, Level B (IWS)   born: 1962-06-27

Others deputies: -

Remarks: "Small welding manufacturer with a single welding shop"

Register no.: SVS/15085/CL2/178/16/3A1

General provisions:
The General Terms and Conditions of the Schweizerischer Verein für Schweisstechnik apply in the currently valid version.

Schweizerischer Verein für Schweisstechnik, St. Alban-Rheinweg 222, 4052 Basel, SWITZERLAND, http://www.svs.ch